

The Series 236, 237 and 238 Time Delay Relays consist of a standard 219 industrial relay and a solid state timing module to provide delayed transfer of relay contacts after application of power or activation of control switch. The relay and timing module are enclosed in a flame resistant polycarbonate cover.

## STRUTHERS-DUNN



GENERAL SPECIFICATIONS (@ $25^{\circ} \mathrm{C}$ ) INPUT

Nominal Voltage: Minimum Oper. Voltage:

Max. allowed voltage: CONTACTS

Contact Material:
Rating:
OPERATIONAL CHARACTERISTICS
Repeatability:
Accuracy:

Min. waiting time before starting
next cycle (Reset Time):

INSULATION CHARACTERISTICS
Dielectric Strength:

Insulation Resistance:
Transient Protection:
False Contacting:
Inverse polarity protection:

ENVIRONMENTAL CAPABILITIES
Ambient Temperature Rating:
LIFE EXPECTANCY
Mechanical:
E lectrical:
MIS CELLANEOUS
Enclosure:
Weight:

AC: 24 to $240, D C: 12$ to 125
AC $-85 \%$ of Nominal
DC - 80\% of Nominal
110\% of nominal voltage

Silver Cadmium Oxide. 10 Amps @ 120 VAC res. 10 Amps @ 28 VDC

DC: $\pm 3 \%$ : @ 20G. AC: $\pm 3 \%+16 \mathrm{mS}$ @ $20^{\circ} \mathrm{C}$.
Adjustable: $\pm 10 \%$ Within temperature \& voltage range. Fixed: $\pm 10 \%$ @ 250 C
100 mS (for timing cycle up to 60 sec . 150 mS for timing cycle 60 to 300 sec .

500 V rms across open contacts, 1500 V rms between output contacts and ground (Locking clip). (S ee note 4). 1000 Megohms min. @ 500 VDC $5 \mathrm{mS}, 0$ to 2000 V 20 uSec peak No false contacting if power is interupted during timing. DC operated are polarity protected. but will not operate if polarity is reversed.
$-10^{\circ} \mathrm{C}$ to +70 C

10 Million Operations no load 100,000 Operations @ Rated Load.

Clear Polycarbonate
8.6 oz approx. ( 244 g )

Code 012**- 12 Second timing not available on 237 \& 238 models.
( $F^{*}$ Models) - timing code does not apply. Specify single delay time requirement. Example of typical fixed time delay relay part number- 236XBXP-3.5F-120A (ON DELAY, DPDT, 3.5 SEC FIXED, 120 VAC INPUT POWER).
NOTES:

1. 236,237,238 -External resistor (to program time delay) or jumper (for built-in timing) must be connected to terminals $8 \& 9$.
2. 237 models require an external control switch between terminals $5 \& 6$.
3. 238 switches contacts when input power is applied and starts timing. Contacts switch back to original position at end of timing cycle. Power must be removed to reset timer. If input power is interupted during the timing cycle, timing ends immediately and the relay resets.
4. Dielectric withstanding voltage testing of the Control circuit may damage the solid state components.

OUTLINE DIMENSIONS
Dimensions shown are in INCHES and (millimeters)

= TIMING* RESISTANCE CHART
236 RANGE: O. 2 TO 12 SEC 20K OHMS PER EA. 3 SEC 100 K OHMS MAX.
236 RANGE: 0.2 TO 20 SEC 100K OHMS PER EA. 7 SEC 500 K OHMS MAX
237/238 RANGE: 0.2 TO 20 SEC
100 K OHMS PER EA. 6 SEC
500 K OHMS MAX.
236 RANGE: 2.0 TO 200 SEC
200K OHMS PER EA. 60 SEC
1 MEG OHM MAX
237/238 RANGE: 2.0 TO 200 EC
200K OHMS PER EA. 55 SEC
1 MEG OHM MAX.

* USE RESISTOR RATED $1 / 4$ WATT OR MORE.

EXAMPLE
WIRING DIAGRAMS
Viewed from Top of Relay

$=$ If the jumper wire shown in each diagram is replaced by a resistor, delay time will be added to that which is produced by an internal fixed resistor on fixed time models (code F) or any setting on screwdriver adjustable models. See timing resistance chart above. Relay will not operate without a jumper or resistor. Also see note 1 .


DOUBLE POLE DOUBLE THROW 238XB XP

